

TO:

Selected Dealers / Authorized Service Centers - 2 Wh Spare Parts Dealers & Distributors

Sub: Introduction of "Pulsar 220 DTSi"

Product Category Motorcycle

CC Group 220

Bulletin No. NP: 17

Date 06/01/2010

Dear Sirs:

We are pleased to introduce small fairing version of 'Bajaj Pulsar 220 DTSi', the 220 S. This bike offers a great package of Style, Power & Technology in its class of bikes. We enclose herewith following information of this new bike, which gives you insight on product features, maintenance details etc.

Product related information



1. Salient Features	Annex – 1
2. Technical Specifications	Annex – 2
3. Read before you ride	Annex – 3
4. Pre-Delivery Inspection Checklist	Annex – 4

Maintenance related information



5. Periodic Maintenance & Lubrication Chart	Annex – 5
6. Parts Exclusive from 220 DTSi Full Fairing.	Annex – 6
7. Reimbursement of warranty Jobs	Annex – 7

Note:-

- 1. This variant shall be available along with the existing 220F with Full Fairing, hence giving the customer a choice.
- 2. In view of launching of Genuine Bajaj DTSi branded oil there are changes in service Schedule & Oil change intervals. However the Oil change frequency is valid only if Genuine Bajaj DTSi oil is used as replacement. Kindly refer Maintenance schedule.

Please go through above information. Ask your workshop & spare parts managers to share the same with all staff and act upon the action points as per action matrix enclosed.

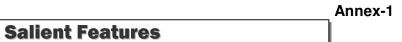
Thanking You, Yourş faithfully,

Prashant G. Pingle Manager (Service-Probiking) Cc to: Field Service Team/RTC team/RMs

(Ser.)/RSMs/Technical

Service

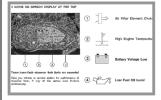
Team



Attribute	Key Features	Advantages & Benefits
Style	Brawny masculine looks Styligh polit agets	Bold assertive stance, Sporty looks. Brains, brawn and definitely bold.
The state of the s	 Stylish split seats 2 piece grab rail Tank spoiler Clip on - split type handle bar. Black styling Thicker and pinched clamped fork Naked chain with O ring. New colours. 3 D metallic decals on petrol tank. All black painting. Stylish stainless steel silencer. Clear lens blinkers. 	The style that lets you break free.
Performance	Performance	DTO:
DTSi Engine	 4 stroke DTSi 220 cc air cooled engine with an oil cooler. Engine generating21 Ps @ 8500 rpm. Digital twin spark ignition. Digital DC CDI with TPS control DC ignition system. CV carburetor New starter clutch. Controlled lubrication system for clutch. Bigger Exhaus-TEC. Bigger catalytic converter. 	 DTSi technology advantages: Good power and pick up. Better fuel efficiency. Lesser emissions. DC Ignition system advantages: Easy to start due to low trigger start RPM. Cold startability improved due to auto choke. Better engine performance Ride that can be enjoyed due to Razor sharp response to throttle inputs. More power at all load conditions, better torque at low rpm, less emissions. Ease of startability during winter mornings too. Environment friendly bike. Smooth gear shift
Comfort		
	 Large 37 dia front fork with more stroke length. Nitrox shockers at the rear. Bigger suspension travel at rear due to smaller wheel dia. Swing arm with needle roller bearings at pivot Pinch clamp fork. Wide tyres at front (90/90/17)and rear(120/80/17). Clip on type handle bar. 	 More stroke length to absorb shocks. Better dampening during high speed drives. More stroke length to absorb shocks. Low friction and high rigidity. Smooth - parallel fork sliding action. Better grip available. Isolation of vibrations due to rubber dampening. Smooth ride at any terrian. Smooth ride at any speeds/terrian. Comfort on country roads too. Excellent drive No sticktion at front fork. Excellent Road holding characteristics. No vibrations.

Convenience





- Self cancelling indicators.
- LCD Speedo console.
 - 1 .Low Battery level indicator.
 - 2. Filter foam clogging indicator.
 - 3. Engine oil temp sensor.
 - 4. Low Engine oil level indication sensor.
 - 5. Day night mode
 - 6. Digital speed indication.
 - 7. Tripmeter to record two trips.
 - 8. Reserve indicator warning LED lamp.
 - 9. Engine Over speed limiter.
 - 10. Digital fuel gauge.
 - 11. Tachometer for engine speeds.
- Intelligent battery saves function during excess cranking.
- Illuminated handle bar switches.
- Low maintenance battery.
- High capacity O ring chain.
- Anti scratch tank pad.

- No need to push back the button after turns.
- Get the warning before battery conks off.
- Clean filter to keep engine healthy.
- Save oil related damages.
 Easy on eyes during night drive, can see during day time.
- Easy of reading
- Better to claim conveyance bills.
- Protects the engine from excess raving.
- Easy to read.
- Monitor and maintain engine speeds.
- Disables cranking after three cranks, thus saving battery drain.
- Shuts off within 3.5 seconds, thus saving continuous battery drain.
- Delight to watch during night.
- Do not worry to fill up electrolyte level.
- Dust would not enter inside chain.
- Tank protected from scratches.
- Easy to ride without any driving/operating/maintenance hassles.

Safety





- Bigger front disc brake.
- Bigger rear disc brake.
- Tubeless tyres.
- High strength chassis.
- DC head lamp
- 3000 combination ignition lock twin track key
- Confidence inspiring brakes.
- Confidence inspiring brakes.
- Would deflate slowly allowing you to reach safely.
- Better strength and stability on drive.
- Better illumination during low idling speeds too.
- Pilfer proof.
- Safety on drive by better braking/lights.



Annex - 2

Technical Specifications

ENGINE & TRANSMIS	SSION	CONTROLS			
		Steering	: Handle bar		
Туре	: Four stroke, Natural air cooled.	Accelerator	: Twist grip type on right hand		
No. of cylinders	: One.		of handle bar		
Bore	: 67 mm	Gears	: Left foot pedal operated		
Stroke	: 62.4 mm	Clutch	: Lever operated on left side of		
			handle bar		
Engine displacement	: 220 cc	Choke	: Auto choke		
Compression ratio	: 9.5 <u>+</u> 0.5 : 1	Brakes:			
Idling Speed	: 1400 <u>+</u> 100 rpm.	Front	, ,		
Maximum net power	: 21 Ps @ 8500 rpm		side of handle bar		
Maximum net torque	: 19 Nm @ 7000 rpm	Rear	: Pedal operated by right foot.		
Ignition system	: Microprocessor controlled digital	ELECTRICALS			
C.D.I.			:10 \/alta /D C \		
Ignition Timing	: 10° BTDC 1000 rpm	System	:12 Volts (D.C.)		
	: 26 ° BTDC at 2500 RPM	Battery	:12V 9Ah MF		
Fuel	: Unleaded Petrol	Head lamp	:12V , 35/35 W H7 (Main)		
Fuel Feed	: Carbureted	Pilot lamp(:12V , 5W 2 Nos		
Spark Plug	: 2Nos. Champion	Tail/stop lamp	: LED/LED		
	P -RG6HCC	Turn signal lamp	: 12V , 10 W		
Spark plug gap	: 0.8 to 0.9 mm	Turn signal pilot lamp	*		
Lubrication	: Wet sump, Forced	Side stand indicator la			
Starting	: Electric Start only	Hi beam indicator lam	·		
Clutch	: Wet, multidisc type.	Neutral indicator lamp	•		
Transmission Primary reduction	5 speed constant mesh.3.47:1 (66/19)	Speedometer lamp	: LED Display		
Gear Ratios	. 3.47 . 1 (00/19)	Rear No. plate Lamp	: 12V, 5 W		
1 St Gear	: 24.736 : 1 (36/13)	Horn	: 12 V DC , 2 nos		
2 nd Gear	: 16.814 : 1 (32/17)	DIMENSIONS			
3 rd Gear	: 12.335 : 1 (29/21)	Length	:2035 mm.		
4 th Gear	: 9.677 : 1 (26/24)	Width	: 750 mm.		
5 th Gear	: 7.939 : 1 (24/26)	Height	:1165 mm.		
Final Drive Ratio	: 2.57 : 1 (37/14)	Wheel base	:1350 mm.		
	,	Turning circle radius Ground Clearance	: 2500 mm. :165mm.		
CHASSIS & BODY		WEIGHTS			
Frame type	: Double cradle type.	Vehicle kerb weight	: 152 Kg.		
Suspension:	. Double Gladie type.	Max. total weight	: 282 Kg.		
Front	: Telescopic with Guide & Slide		. 202 Ng.		
1.10111	bush (Stroke - 130 mm.)	PERFORMANCE			
Rear	: Trailing arm with coaxial gas		0		
as	sisted	Climbing ability	: 28 % (16)		
	Hydraulic shock absorbers and coil				

springs. Brakes:

Front : Hydraulically operated disc brake
Rear : Hydraulically operated disc

brake

Tyres:

Front : 90x90 X 17, 49P, Tubeless
Rear : 120/80 X 17, 61P, Tubeless

Tyre pressure:

Front : 2.00 kg/cm² (28.0 Psi) (Solo

&Pillion)

 $\begin{array}{lll} \mbox{Rear} & : \ 2.00 \ \mbox{kg/cm}^2 \ (28.0 \ \mbox{Psi)(Solo)} \\ \mbox{Pillion - Rear} & : \ 2.25 \ \mbox{kg/cm}^2 \ (32.0 \ \mbox{Psi)} \end{array}$

Rims:

Front : 1.85 x 17 Rear : 2.50 x 17 NOTES :-

• Values given above are nominal and for guidance only, 15% variation is allowed to cater for production and measurement variation.

- All dimensions are under unladen condition.
- Definitions of terminologies wherever applicable are as per relevant IS / ISO standards.
- Specifications are subject to change without notice.



A Starting the vehicle:

- 1 Put the Ignition and Kill switch in ON position.
- 2 Confirm that the vehicle is in neutral.
- 3 Button starts the engine without opening throttle.

B Warning indicators on Speedometer:

There are 4 indicators which would start flashing, indicating the need of maintenance for that part. Customer should visit authorized service station whenever these warning indicators start flashing.

- Choked air filter indicator.
- 2 High engine oil temperature indicator.
- 3 Low battery charge level indicator.
- 4 Less engine oil level indicator.
- 5 Maintaining Battery charge level is very essential, for starting of vehicle.

C Important Does and Don'ts:

- 1 The powerful engine with quick throttle response would make the driver to open the accelerator with caution. Do not open the throttle suddenly.
- 2 Use both the brakes at a time. Use of front brake for dead stop would give better control. Since the front axle weight is more, the rear brake has been deliberately toned down to avoid skidding.
- 3 As soon as "fuel res" red indicator light is ON, fill up the fuel at the nearby filling station.
- 4 Use better quality fuel only. Anything above 87 octane rating. Do not use any additives with the petrol. Since this is a precision machine, adulterated fuel should never be used.
- Tyres fitted on this vehicle are tubeless tyres. Do not allow anybody to open them by using wrong tools. Go to authorized MRF tyre dealers who are equipped with necessary tools, so as to avoid possible damage to wheel rim.
- 6 Chain with built in O ring is fitted on this vehicle. The lubrication at every 500 kms with SAE 90 oil and adjustment at every 1000 kms would be essential.PI see to it that the chain never runs dry.
- 7 Do not add any additional electrical / electronic gadgets on the vehicle, as they would disturb functioning of engine management system.
- During washing of the vehicles, pl does take care of different sensors fitted on engine. Do not direct the jet of water towards electrical parts and sensors.
- 9 For stainless steel silencer, care will have to be taken to avoid oil contact. Otherwise stain marks would be seen, thus damaging aesthetics. The silencer would turn slightly chromish after initial use, which is a natural phenomenon.
 - " Wishing you a Pulsating ride "..... "Happy Riding".



Following is the checklist for carrying out PDI of "Pulsar DTSi 220 "- motorcycle. While next annexure (no. 6) gives detailed Standard Operating Procedure for PDI, this checklist is to understand various check points those are to be checked / inspected before delivery of the new vehicle.

Whether BAL Service Executive carries out sample PDI or Dealer staff does, each vehicle should be checked as per the points given below. This ensures trouble free vehicle delivery to the customer

PDI Check List Pulsar 220cc- DTSi									
Chassis No		Data							
Engine No		Date :							
Dealer Name		PDI Done By							
Please ensure that following checks are carried out during PDI before Delivery of vehicle									
To Check	Check For	✓ If OK X If Not OK	Observati ons Remarks						
Engine									
Engine Oil:	Oil Level OK/Top up if required								
SAE 20W50API SJ or SL+ JASO MA	Oil leakage if any- specify source of oil leakage								
Idling rpm(Warm Up)	Check/Adjust if reqd(1400+- 100 rpm) with tachometer								
Fasteners (Check torque)	Engine Mounting Bolts (M- 8 2.2 Kgm , M-10 2.4 Kgm)								
	Silencer Mounting Bolts(3.5~4.0Kgm)								
	Drain Bolt (2.5 Kgm)								
	Rocker Arm Bolts(2.5-3 kgm)								
FUEL SYSTEM									
Fuel Tank/ Pipes	No leakage/ Correct Fitment								
Carburettor	No leakage/ Correct Fitment								
Fuel Cock	Smooth Operation								
FRAME									
Tyre Pressure	Front 2.00Kg/cm (28.4 PSI)								
	Rear Solo 2.00 Kg/cm (28.4 PSI)								
	Rear Pillion 2.00 Kg/cm (30.5 PSI)								
CONTROLS									
Brakes	Front Brake lever free play (2~3 mm)								
	Rear Brake pedal free play(25~30mm)								
Throttle	Grip Free play (2~3 mm) & smooth operation								
Clutch	Smooth operation, no juddering, Free play 2~3 mm								
Clutch cable	Routing thru the bracket located near lower 'T' on vehicle RH side								
Drive Chain	Slackness standard: 25~ 35 mm								
SUSPENSION									
Front Fork	No leakage/ smooth working(wipe out if any seepage								

Rear Shock Absorber	Spring Adjuster notch position: 1st notch (Standard)	
Steering	Smooth Operation (No play/ Sticky movement)	
Lock operation	Steering cum ignition , rider seat (pillion+rider),LH/RH side cover lock	
	Front Axle nut - 8~ 9 Kgm	
	Rear Axle nut 8~10 Kgm	
	Handle Bar bolts 2~2.2 Kgm	
	Steering Cap bolt 5Kgm	
Fasteners (Check Torque)	RSA Mtg Dome nut - 3.5~ 4.0 Kgm	
(Oncor Torque)	Swing Arm Pivot nut - 8~ 10Kgm	
	Caliper install bolts (Front & Rear) - 2.2 ~ 2.8 Kgm	
	Brake Disc Allen bolts - 2.6 ~ 3.2 Kgm	
	Fork Pinch Clamp bolt - 2.0 ~ 2.2 Kgm	
ELECTRICAL		
	Charge Status (12.5V open circuit terminal voltage)	
Battery	HRD test (To show Green light only)	
	Tightness of battery- terminals/ Cables. Petroleum jelly	
	Position of fuse box (2 nos)	
All Bulbs Working	Head light (both bulbs working).	
	Headlight tail light illumination switch off after 3 seconds	
	Pilot lights (2), LED Tail/ Stop, Side Indicator, Speedometer LEDS, Number plate lamps	
	Auto switch "OFF" of Indicators(by moving Handle Bar	
	Turn Pilot, High beam, Neutral Indicator, Tell tale icons on, switch LH/RH,	
Switch operation	LH & RH control, Ignition, Fr& Rr brake & Kill switch	
Starter Motor	Proper working/ Engagement	
TEST DRIVE		
Starting	Cold Start & Warm Start	
	Working off Auto Choke(Click sound when ignition is turned "ON")	
	Idling Speed (Warm condition) (1400+/-100 rpm) with tachometer	
Drive Ability	Throttle response	
	Brakes (Front & Rear)	
	Digital Speedometer, Odometer, Trip meters, Fuel guage & Fuel Indicator red lamp	
CO% Check	CO should be 2% in engine warm condition at idling rpm	
Cleaning	Wash & Clean vehicle properly	

IMPORTANT NOTE

Look for any external damages in transit: Please check, record & rectify send report with photos.

- Moisture / Oil collecting tube of Air filter should be properly fitted and routed correctly.
- Both LH & RH side spark plug caps must be tightly secured and ensure proper functioning of Spark Plugs.
- TPS on carburetor for functioning's

Periodic Maintenance & Lubrication Chart

Annex - 5

During scheduled periodic services & warranty period

after warranty period while customer avail services, one should follow the given below maintenance chart for carrying out recommended job elements. Attending specific element at specific period/kms and enable consistent performance of the vehicle. SAs should explain & educate customers on this.

					Recomm	nended Fr	equency			
S.N.	Operation	Servicing	1 st	2 nd	3 rd	4 th	5 th	6 th	7 th	
		Kms	750	5000	10000	15000	20000	25000	30000	
1	Servicing			(IIII)						1st - 750 Kms / 30 Days 2nd onward @5000 Kms
2	Engine idling speed / CO%	Α	Α	Α	Α	Α	Α	Α	Α	
3	Valve tappet clearance	Α	Α	Α	Α	Α	Α	Α	Α	
4	Engine oil* - Bajaj DTS-i 10000	R	R		R		R		R	Replace at 10000 Kms*
5	Oil strainer / Centrifugal filter	CL	CL		CL		CL		CL	Clean at 10000 Kms
6	Spark plugs functioning / Gap (If applicable)	C, A, R	C, A	C, A	C, A	R	C, A	C, A	R	Replace at every 15000 Kms
7	Air cleaner element Clean / Replace VV	CL, R	CL	CL	CL	R	CL	CL	R	Clean at every 5000 Kms Replace at every 15000 Kms
8	Air filter cover 'O' Ring	R					R			Replace at every 20000 Kms
9	Fuel cock sediment bowl cleaning	CL		CL	CL	CL	CL	CL	CL	
10	Carburettor float bowl cleaning	CL			CL		CL		CL	Clean at every 10000 Kms
11	Carburettor rubber duct	C, R	С	С	С	С	R	С	С	Replace at every 20000 kms
12	Fuel pipes	C, R	С	С	С	С	R	С	С	Replace at every 20000 kms
13	Battery electrolyte level	C, A	C, A	C, A	C, A	C, A	C, A	C, A	C, A	
14	Clutch lever free play	C, A	C, A	C, A	C, A	C, A	C, A	C, A	C, A	
15	Throttle grip play	C, A	C, A	C, A	C, A	C, A	C, A	C, A		
16	Rear brake pedal free play	C, A	C, A	C, A	C, A	C, A	C, A	C, A	C, A	
17	Brake lining or pad wear	CL, R		CL	CL	CL, R	CL	CL	CL, R	Replace at every 10000 kms
18	Brake fluid level / Top up / Replace (If applicable)	C, A, R	C, A	R	Replace at every 30000 kms					
19	Master cylinder cup and dust seal (If applicable)	R							R	Replace at every 30000 kms
20	Caliper piston seal and dust seal (If applicable)	R							R	Replace at every 30000 kms
21	Brake hose pipe (If applicable)	C, R							C, R	Replace at every 30000 kms
22	Brake cam & pedal pivot pin	L				L			L	

23	Steering play	C, A	C, A	C, A	C, A	C, A	C, A	C, A	C, A	
24	Steering stem bearing	C, L, R			C,L,R		C,L,R		C,L,R	
25	All fasteners tightness	C, T	C, T	C, T	C, T	C, T	C, T	C, T	C, T	
26	Rear sprocket fasteners	C, T	C, T	C, T	C, T	C, T	C, T	C, T	C, T	
27	Rear wheel rubber shock damper	C, R			C, R		C, R		C, R	Replace at every 10000 kms
28	Silencer drain hole cleaning	CL	CL	CL	CL	CL	CL	CL	CL	Clean at every 5000 Kms
29	Cylinder head de-carbonising, valve lapping & Replace valve oil seals	CL				CL			CL	Clean at every 15000 Kms
30	Engine air breather tube	R					R			Replace at every 20000 Kms
31	Drive chain slackness adjustment & lubrication	C, A, L	C,A,L	C,A,L	C,A,L	C,A,L	C,A,L	C,A,L	C,A,L	Lubricate at every 500 kms. A- slackness whenever reqd.
32	Drive chain 'O' ring type (If applicable)	L					At	every 500 k	Kms	
33	Drive chain remove, clean, insp. & lubricate (O/H)	CL, L			CL, L		CL, L		CL, L	At every 10000 Kms
34	Drive chain link lock	R			R		R		R	Replace at every 10000 Kms
35	Wheel bearing (for non sealed bearings only)	C, L					C, L			At every 20000 Kms
36	Tyre tread wear (replace if worn out till TWI limit)	C, R			C, R	C, R	C, R	C, R	C, R	At every 5000 kms i.e. at every service after 2nd service
37	Front fork oil	R					R			Replace at every 20000 Kms
38	Auto choke, Thermal sensor (If applicable)	C, A	C, A	C, A	C, A	C, A	C, A	C, A	C, A	At every 5000 Kms
39	TPS (If applicable)	C, A	C, A	C, A	C, A	C, A	C, A	C, A	C, A	At every 5000 Kms
40	RSA - Check gas pressure (If applicable)	C, A					C, A			At every 20000 Kms.
41	Starter clutch bush kit for dry type (If applicable)	CL, R				CL, R			CL, R	
42	Clutch switch cleaning (If applicable)	CL			CL		CL		CL	
43	General lubrication	L	L	L	L	L	L	L	L	
44	Swing arm pivot pin lubrication	L					L			Lubricate at every 20000 Kms
45	Engine foundation silent bush (If applicable)	R				R			R	Replace at every 15000 Kms
46	Lubrication of gear starter clutch	L		L	L	L	L	L	L	L-Every 5,000 kms.
47	Clutch, Accelerator cable	R								R-Every two years

C: Check, A: Adjust, CL: Clean, R: Replace, T: Tighten, L: Lubricate

Note: Parts / Lubricants to be replaced as per Periodic Maintenance and Lubrication Chart are mandatory and the same are chargeable to customer.

Engine Oil							
Model	Model Grade Quantity						
Pulsar 220-F CC	SAE 20W50 of API 'SL' + JASO 'MA' Grade	Drain & Refill = 1150 ml. Engine Overhaul = 1300 ml.					

Note:-Warranty limit:- 2 years or 30,000 kms.(Whichever occurs earlier).

3 Free Services & 4 Paid Services for warranty to remain valid.

EXCLUSIVE SPARE PARTS LIST

ANNEX 6

S.N	Part No	Part Name
1	JC201017	Control Switch LH
2	JC201018	Control Switch RH
3	DJ181011	Handle Bar Weight
4	JC201045	Switch Assly Ignition
5	DJ201195	Clutch Switch
6	JC181029	Lock Set 4 in 1
7	DK71052V	Fuel Tank - Wine Red
8	DK71054K	Fuel Tank - P Blue
9	DK71054L	Fuel Tank - Misty Grey
10	DK71054M	Fuel Tank - M.Black
11	52DH0530	Side Cover LH - W.Red
12	52DH0528	Side Cover LH - P.Blue
13	52DH0532	Side Cover LH - M.Grey
14	52DH0534	Side Cover LH - M.Black
15	52DH0531	Side Cover RH - W.Red
16	52DH0529	Side Cover RH - P.Blue
17	52DH0533	Side Cover RH - M.Grey
18	52DH0535	Side Cover RH - M.Black
19	DK161246	Seat Cowl Decal - CW Red
20	DK161247	Seat Cowl Decal - PL Blue
21	DK161248	Seat Cowl Decal - MG Silver
22	DK161249	Seat Cowl Decal - M.Black
23	DK73042V	Front Fender - W.Red
24	DK73044K	Front Fender - P.Blue
25	DK73044L	Front Fender - Misty Grey
26	DK73044M	Front Fender - M.Black
27	DH74012V	Fairing - Wine Red
28	DH74014K	Fairing - Plasama Blue
29	DH74014L	Fairing - Misty Grey
30	DH74014M	Fairing - Midnight Black
31	JC141037	Pulsar Tank Grey Chrome Decal LH - Black, Blue
32	JC141038	Pulsar Tank Grey Chrome Decal RH - Black, Blue
33	JC141039	Pulsar Tank Grey Chrome Decal LH - Silver
34	JC141040	Pulsar Tank Grey Chrome Decal RH - Silver
35	JC141021	Tap Assly
36	30141052	Packing
37	DK161142	Cover Chain
38	DJ221003	Mirror Assly LH
39	DJ221004	Mirror Assly RH
40	DJ201140	Cable Assly - (Battery to Earth)
41	39158821	O ring for tool kit
42	DK151060	Sprocket Hub (36T)
43	DV101048	Sprocket Drive
44	JC181022	Cover Trail B

45	JC181023	Cover Cussion
46	JC181024	Lamp Shade Assly
47	DJ181064	Grommet Fairing Mounting
48	DG181036	Flange Bolt
49	JC181027	Front Number Plate Assly
50	JC181025	Front Number Plate Bkt
51	DP161144	Front No Plate
52	JC181026	No Plate Mounting Bkt
53	DJ181033	Windshield
54	JC191014	Instrument Cluster
55	JC201008	Head Lamp Assly Complete
56	DJ201133	Head Lamp Housing
57	DJ201134	Lens
58	DJ201135	Pilot Reflector LH
59	DJ201136	PILot Reflector RH
60	DJ201066	Main Reflector
61	DJ181120	Mask
62	DJ161229	Clip Nut M5
63	DH181052	Fairing Mounting Bkt Upper
64	39155304	Flanged Bolt
65	DJ181065	Clip Nut M6
66	DJ181064	Grommet Fairing Mounting
67	DJ181029	Collar Fairing Mtg
68	JC201021	Hall Sensor Assly - SCB
69	JC201016	Switch Body Control Unit
70	DJ201202	Assly Regulator

Critical parts list for maintaining customer satisfaction: WM to review the stocks every month start/mid month. Maintaining bare minimum level of all these parts is very essential from customer satisfaction point of view. Service engineer to audit few parts from the list updated by spares manager.

' Labour Schedule' for jobs eligible under warranty : Remboursement of Warranty Jobs

Annex - 7

SN	Replacement under warranty at dealership	U/W job completion time for Pulsar 220 DTS-I S	Labour hours to be claimed in units
1	Oil Cooler replacement.	30.00	2
2	Replacement of Rear Disc brakes.	30.00	2
3	Replacement of rear Disc Pads (within 1000 kms)	15.00	1
4	Master Cylinder Major replacement	45.00	3
5	Caliper Assembly – Major Kit replacement	60.00	4
6	Front Wheel Drum Bearing replacement	30.00	2
7	Brake Disc replacement	45.00	3
8	Disc holder plate on Wheel Drum replacement	45.00	3
9	Master Cylinder replacement	60.00	4
10	Rear Brake Hose replacement	45.00	3
11	Air filter Box Assembly replacement	30.00	2
12	Coupler / Hub Bearing / Hub replacement	45.00	3
13	Steering Lock / Key replacement	30.00	2
14	Disc holder plate on Wheel Drum replacement	30.00	2
15	Rear Fender / Mudguard replacement	45.00	3
16	Speedo case/cable replacement	15.00	1
17	Rider Seat Cowling replacement	15.00	1
18	Windshield/Fairing replacement	15.00	1
19	Complete Lock Set replacement	30.00	2
20	Fuel Tank replacement	30	2
21	Replacement of front Disc Pads (within 1000 kms)	30	2
22	Brake Disc replacement	75	5
23	Front Brake Hose replacement	90	6
24	Front Fork Oil Seal one side	60	4
25	Front Fork, Bearing Races, Cones & Steel Balls replacement	120	8
26	Fork Inner Tube one side replacement	60	4
27	Fork Outer Tube one side replacement	60	4
28	Front Fork Upper Holder replacement	120	8
29	Front Fork Lower Holder replacement	120	8
30	Fork Spring one side replacement	60	4
31	Lamp Shade Replacement- One side	45	3
32	Trailing Arm Bush/dust covers replacement	120	8
33	Trailing (Swing Arm) replacement	120	8
34	Master Cylinder Major Kit replacement	120	8
35	Caliper Assembly – Major Kit replacement	120	8
36	Master Cylinder replacement	120	8
37	Magneto Rotor replacement	60	4
38	Stator Plate Assembly replacement	60	4
39	Chassis / Frame replacement	480	32
40	Replacing handle bar	30	2
41	Replacement of Chain sprocket kit	60	4
42	Engine Foundation Bush Kit replacement	60.00	4

	Te deed adversaria	45.00	
43	Fuel cock replacement.	15.00	1
44	Magneto Cover replacement	15.00	1
45	Centrifugal Filter Cover/Gasket replacement	30.00	2
46	Crank Case (LH) Gear Shifter Shaft Oil Seal replacement	30.00	2
47	Clutch Centrifugal	30.00	2
48	Change Gear Shifter Lever Mechanism replacement	45.00	3
49	Gear Return Spring / Shaft Pawl / Spring replacement	45.00	3
50	Carb Assembly replacement	30.00	2
51	Starter Counter Gear/Bush/NRB replacement	30.00	2
52	Guide Starter 'O' ring / Oil seal replacement	30.00	2
53	Guide Starter Assly / Gear Inner Bush replacement	30.00	2
54	Clutch Cover replacement	60	4
55	Shaft Release Clutch / Oil Seal replacement	60	4
56	Oil Pump Assembly replacement	75	5
57	Clutch (Friction / Steel) Plates replacement	90	6
	Cylinder Head Assembly replacement	120	8
58	Valve/Springs/Seal replacement	120	8
59	Rocker / Shaft Rocker Arm replacement	120	8
60	Valve/Valve Guide replacement	120	8
61	Timing Chain / Sprocket replacement	165	11
62	Cam Shaft Both Bearings replacement	120	8
63	Cam Shaft assly. Replacement	120	<u> </u>
64	Set Primary Gear (Driver & Driven) / replacement	165	11
65	Body Balancer Assembly replacement	165	11
66	Cylinder Block/Piston Assembly replacement	180	12
67	Piston Rings replacement	180	12
68	Crank Shaft Assembly replacement	330	22
69	Crank Shaft Bearings replacement	330	22
70	Crank Case Assembly replacement	330	22
71 72	Crank Case (RH) replacement	330	22
	Crank Case (LH) replacement	330	22
73	Input Shaft and Out Put Shaft/Speed Gears	330	22
74	replacement	330	22
75	G.S. Drum replacement	330	22
76	G.S. Forks replacement	330	22
77	Replacement of Balancer Idler gear	210	14
78	Replacement of starter clutch	75	5
79	Complete Wiring Harness replacement	135	9
80	Replacement of BCU.	45.00	3
81	Starter motor replacement	45.00	3
82	Speedometer Assembly replacement	30.00	2
83	SPM Console Upper Cover replacement	30.00	2
84	Head Lamp Assembly replacement	15.00	1
85	H.T. Coil Single replacement	15.00	1
86	A/C Regulator (Voltage) replacement	15.00	1
87	Ignition Switch Assembly replacement	30.00	2
88	Rear Brake Light Switch replacement	15.00	1
89	Tail Lamp Assembly replacement	15.00	1
90	Rectifier / RR unit replacement	15.00	1
91	Fuel Gauge Float Unit replacement	30.00	2

Action Matrix:

SL	Key Information	Works Manager/DSE	PDI In charge	Sales In charge	Service Advisor	Spares In charge & Warranty In charge	
1	Salient Features			Understand			
2	Technical Specification	Share with Sales /Service /PDI teams Share with Sales /Service /PDI team		Update	features of this new variant and share with the sales team	Update	Update
3	Read before you ride			Hand over to customer			
4	PDI Checklist		Send report		Update		
5	Periodic Maintenance & Lubrication Chart		Update		Update new schedul e		
6	Exclusive Part List		Update			Order exclusive Parts	
7	Reimbursement of warranty Jobs		Update			Keep copy in warranty file	
Initials							
Date							